

CLAIMS

1. A shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a solution of a reactive or thermoplastic resin or a thermally molten composition, wherein a flat portion of the transfer pattern is formed of an fine irregular surface having an arithmetic average roughness Ra of 30.0 to 1.5 μm .

2. A shaped sheet according to Claim 1, wherein the shaped sheet is provided with a fine irregular surface having a maximum height Ry of 100.0 to 10.0 μm by the transfer pattern.

3. A method of producing a shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a reactive or thermoplastic resin solution or thermally molten composition, the method comprising forming a releasing sheet in which the releasable resin layer of the substrate sheet has a fine irregular surface with an arithmetic average roughness Ra of 2.0 to 0.3 μm and then performing embossing processing so as to form an irregular shape on the releasable resin layer such that a flat portion of the transfer pattern is formed of a fine irregular surface

